

Memorandum

Date	August 19 th , 2025
To	Biomass suppliers and carriers
Cc	Internal
From	Marc Couturier
Re	Contamination in biomass.

Dear Suppliers & Carriers:

We are experiencing a lot of in rock and soil contamination in biomass deliveries. Contaminated biomass with rocks and soil damage our unloading equipment and results in down time and negatively affects the performance of the Cogen Boiler. It is your responsibility to take extra precautions to avoid contamination, when loading biomass. Yard scraping or pond wastes are not acceptable material in any amount.

Payment could be refuse for off spec material.

Attached is a copy of the biomass specification.

Thank for your cooperation.

Marc Couturier
Fibre Procurement Superintendent

Edmundston Pulp Mill
27 Rice Street
Edmundston, NB E3V 1S9
Tel 506-737-2555
Fax 506-737-2558



Edmundston Operations
Cogen Biomass Specifications

Effective Date: 2025/02/14
Approved By: Roland Leger
Title: Senior Technical Advisor

Version: 3.8
Plan Revision: 2025/12/31
Signature:

Product Type	Winter **		Summer **		Material Size	
	% < ¼" (Fines)	Moisture	% < ¼" (Fines)	Moisture	Diameter	Length
Un Hogged Biomass	< 20%	< 54%	< 20%	< 51%	* < 30 cm (12")	* < 90 cm (36")
Hogged Biomass	< 20%	< 54%	< 20%	< 51%	< 10 cm (4")	< 13cm (5")
Forest Chips	< 20%	< 50%	< 20%	< 45%	< 10 cm (4")	< 13 cm (5")

*Loads shall not contain more than 2% of the larger size material. (Larger size material consists of Diameter 8 cm to 30 cm and length from 30 cm to 90 cm).

** Winter: December 1st to April 30; Summer: May 1st to November 30

Other Specification Requirements:

Material of high volatility such as, wood shavings, sawdust or wood dust must not be added to load.

Lumber or lumber pieces are not acceptable. (They jam in the disk scalper).

Contaminants: Material such as metal, rock, gravel or any other foreign material not considered woody biomass is not acceptable in loads.

Materials that contain frozen pieces are not acceptable, also materials that has come in contact with salt water or any other salty source.

Off Spec material can cause down time, excessive wear on our handling systems and lead to possible shut downs. Non-conformances could require a preventative or corrective action plan to be provided by the supplier. Negligence could result in temporary and possibly permanent suspension of contracts.

Payment may be refused for off specification biomass.

If in Doubt Call before Sending!

Twin Rivers Procurement Department
Tel: (506) 737-2555
Scale: (506) 737-2296